

Philmac[®]

The connection you can trust.

Product Guide



an *O*Aliaxis company

Philmac®

The connection you can trust.

Philmac is a global leader in the design and manufacture of specialist pipe fittings and valves, providing cost-effective solutions for the transfer, control and application of water.

Philmac is part of The Aliaxis Group, a leading global manufacturer and distributor, primarily of plastic fluid handling systems used in residential and commercial construction, as well as in industrial and public infrastructure applications.



CUSTOMER FOCUS The key to our success lies in the commitment to provide the highest quality service and support to our customers and end users through our highly motivated and experience UK team that has the support of a Global business.

OTHER INFORMATION Philmac products have WRAS approval where relevant, for more information, please contact our Customer Service Team or your local Area Sales Manager.

Philmac BSP Treaded fittings are 16 Bar rated up to and including 2". For sizes above this, they are suitable for 10 bar applications.

Please refer to our Contacts page for details of our Customer Service and Area Sales Management teams.



THE ENVIRONMENT We actively and consistently strive to reduce our impact on the environment and operate an environmental management system accredited to ISO 14001:2004.



QUALITY Philmac UK operates an accredited Quality Management System to BS EN ISO 9001:2008 to ensure peace of mind for our customers.

For further information, please visit our website www.philmac.co.uk and/or the Philmac Academy, www.philmacacademy.co.uk

Philmac are a provider of pipe connection solutions in the Plumbing, Utility, Industrial, Agricultural and Irrigation sectors. We are focused on providing high integrity and solution solving products of the highest quality combined with the highest levels of service.

PLUMBING Professional plumbers have embraced Philmac's products for their reliability, ease of installation and use. A major benefit is their ability to offer plumbers quick and simple solutions to their on-the-job needs.

Philmac products are designed and manufactured to ensure a lifetime of durability and service.

an *Aliaxis* company

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THE COMPLETE SOLUTION

Patent protected the Metric/Imperial™ plastic compression fitting is the product of the company's unrelenting commitment to continuous improvement and a culture based on innovation and ingenuity.



Seven into ONE will go

Connects

Blue MDPE BS 6572

Black MDPE BS 6730

Low Density Class C BS 1972

Low Density Class D BS 1972

High Density Class C BS 3284

High Density Class D BS 3284

IRS 135 Heavy Gauge BS 1972/61

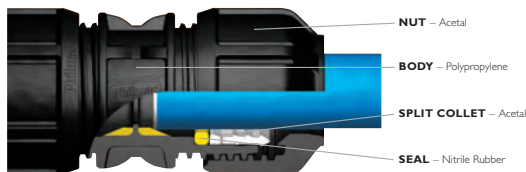
No need for inserts or dedicated fittings

Liners must be used with metric pipe sizes 20, 25, 32, 50 & 63mm.

No pipe preparation is needed and no force is required to push the pipe past the seal, so installation could not be faster or easier. Simply insert the pipe fully into the fitting and then tighten the nut. Assembly is so easy that you can even do it under live conditions.

No special tools are required and there is no need to disassemble the fitting before use because the Metric/Imperial™ compression fitting is supplied pre-assembled and ready to use.

Materials & Components



Long-lasting, corrosion resistant and easy to install, Philmac fittings have proven themselves in irrigation and commercial applications all over the world. They are the fitting choice for both contractors and installers.



Fast and Easy Installation

Slide & Tighten™ technology: 3G® compression fittings incorporate all the benefits of Philmac's unique Slide & Tighten™ technology. No pipe preparation is needed, no force is required to push the pipe past the seal. This means faster and easier installation because the fitting seals on the outside of the pipe. Simply insert the pipe into the fitting until the first point of resistance is felt, and then tighten the nut.

Compact design: The size of the Philmac 3G® compression fitting has been kept to a minimum, making the fitting ideal for use in confined areas.

Easy disassembly: The fitting has been designed so the grip ring is released as soon as the nut is backed off, making disassembly easy.



Complete Security

Visual stop: With Metric Pipe, the body flange on the 3G® compression fitting acts as a visual stop to indicate when the nut is tightened. There is no benefit in further tightening of the nut.

No loose components: If the nut is removed there is no danger of losing components, as the grip ring and seal ring are retained in the body of the fitting.

Dynamic sealing method: As the nut is tightened, the seal is compressed between the pipe and the fitting body.

Designed to minimize pipe twist: The fitting has been designed to minimize pipe twist as the nut is tightened. Maximum pipe twist is approximately a quarter turn compared with one and a half turns with many other fittings.

Approvals: Philmac 3G® compression fittings are WRAS approved for potable water use.



Lead Free

The Philmac range of 3G® compression fittings is completely free of lead.







High Performance Materials

Manufactured from Engineered Materials: 3G® compression fittings are manufactured from lightweight high performance thermoplastic materials that, unlike metal fittings, resist corrosion, significantly minimizing maintenance, repairs and long-term costs. The materials are non-toxic and taint-free.









Complete Coverage

Wide range: The 3G® compression fittings range is comprehensive: straight and reducing couplers, tees, elbows, male and female adapters and caps ranging from ½" to 2".

	Description	Part No.	Sizes	Pks
	METRIC/ IMPERIAL JOINER POL X POL	9122	20mm/1/2"	10
		9133	25mm/3/4"	10
		9144	32mm/1"	5
		9155	40mm/1 1/4"	1
		9166	50mm/1 1/2"	1
		9177	63mm/2"	1
			SLIP JOINER METRIC/ IMPERIAL POL X POL No internal pipe stop, ideal flexibility for repair or retrofit	90122
90133	25mm/3/4"			1
90144	32mm/1"			1
90155	40mm/1 1/4"			1
90166	50mm/1 1/2"			1
90177	63mm/2"			1
	METRIC/ IMPERIAL REDUCING JOINER POL X POL			9132
		9142	32mm/1" x 20mm/1/2"	5
		9143	32mm/1" x 25mm/3/4"	5
		9153	40mm/1 1/4" x 25mm/3/4"	1
		9154	40mm/1 1/4" x 32mm/1"	1
		9163	50mm/1 1/2" x 25mm/3/4"	1
		9164	50mm/1 1/2" x 32mm/1"	1
		9165	50mm/1 1/2" x 40mm/1 1/4"	1
		9174	63mm/2" x 32mm/1"	1
		9175	63mm/2" x 40mm/1 1/4"	1
		9176	63mm/2" x 50mm/1 1/2"	1
	METRIC/ IMPERIAL END CONNECTOR POL X M.I. BSP	9221	20mm/1/2" x 1/2" BSP	10
		9222	20mm/1/2" x 3/4" BSP	10
		9223	20mm/1/2" x 1" BSP	10
		9231	25mm/3/4" x 1/2" BSP	10
		9232	25mm/3/4" x 3/4" BSP	10
		9233	25mm/3/4" x 1" BSP	10
		9242	32mm/1" x 3/4" BSP	5
		9243	32mm/1" x 1" BSP	5
		9244	32mm/1" x 1 1/4" BSP	5
		9245	32mm/1" x 1 1/2" BSP	5
		9253	40mm/1 1/4" x 1" BSP	1
		9254	40mm/1 1/4" x 1 1/4" BSP	1
		9255	40mm/1 1/4" x 1 1/2" BSP	1
		9256	40mm/1 1/4" x 2" BSP	1
		9265	50mm/1 1/2" x 1 1/2" BSP	1
		9266	50mm/1 1/2" x 2" BSP	1
		9275	63mm/2" x 1 1/2" BSP	1
		9276	63mm/2" x 2" BSP	1

Liners to suit MDPE pipe are required for WRAS requirements, please see page 11 for these items

	Description	Part No.	Sizes	Pks
	METRIC/ IMPERIAL END CONNECTOR POL X FI. BSP	9821	20mm/1/2" x 1/2" BSP	10
		9822	20mm/1/2" x 3/4" BSP	10
		9823	20mm/1/2" x 1" BSP	10
		9831	25mm/3/4" x 1/2" BSP	10
		9832	25mm/3/4" x 3/4" BSP	10
		9833	25mm/3/4" x 1" BSP	10
		9842	32mm/1" x 3/4" BSP	5
		9843	32mm/1" x 1" BSP	5
		9844	32mm/1" x 1 1/4" BSP	5
		9854	40mm/1 1/4" x 1 1/4" BSP	1
		9855	40mm/1 1/4" x 1 1/2" BSP	1
		9865	50mm/1 1/2" x 1 1/2" BSP	1
		9866	50mm/1 1/2" x 2" BSP	1
		9876	63mm/2" x 2" BSP	1
	METRIC/ IMPERIAL TEE - Equal POL X POL	9322	20mm/1/2"	10
		9333	25mm/3/4"	5
		9344	32mm/1"	5
		9355	40mm/1 1/4"	1
		9366	50mm/1 1/2"	1
		9377	63mm/2"	1
	SLIP TEE METRIC/ IMPERIAL No internal pipe stop, ideal flexibility for repair or retrofit	90322	20mm/1/2"	1
		90333	25mm/3/4"	1
		90344	32mm/1"	1
		90366	50mm/1 1/2"	1
		90377	63mm/2"	1
	METRIC/ IMPERIAL TEE - Reducing POL X POL	9332	25mm/3/4" x 25mm/3/4" x 20mm/1/2"	5
		9334	25mm/3/4" x 25mm/3/4" x 32mm/1"	5
		9343	32mm/1" x 32mm/1" x 25mm/3/4"	5
		9363	50mm/1 1/2" x 50mm/1 1/2" x 25mm/3/4"	1
		9364	50mm/1 1/2" x 50mm/1 1/2" x 32mm/1"	1
		9365	50mm/1 1/2" x 50mm/1 1/2" x 40mm/1 1/4"	1
		9373	63mm/2" x 63mm/2" x 25mm/3/4"	1
		9374	63mm/2" x 63mm/2" x 32mm/1"	1
		9376	63mm/2" x 63mm/2" x 50mm/1 1/2"	1
	METRIC/ IMPERIAL TEE POL X M.I. BSP	9931	25mm/3/4" x 1/2" BSP	5
		9932	25mm/3/4" x 3/4" BSP	5
	PIPE REPAIR KITS	PRK20	PIPE REPAIR KIT 20MM	3
		PRK25	PIPE REPAIR KIT 25MM	3
		PRK32	PIPE REPAIR KIT 32MM	3



**METRIC/
IMPERIAL
TEE
POL X F.I. BSP**

Description	Part No.	Sizes	Pks
	9421	20mm/1/2" x 1/2" BSP	10
	9422	20mm/1/2" x 3/4" BSP	10
	9431	25mm/3/4" x 1/2" BSP	5
	9432	25mm/3/4" x 3/4" BSP	5
	9433	25mm/3/4" x 1" BSP	5
	9441	32mm/1" x 1/2" BSP	5
	9442	32mm/1" x 3/4" BSP	5
	9443	32mm/1" x 1" BSP	5
	9444	32mm/1" x 1 1/4" BSP	5
	9454	40mm/1 1/4" x 1 1/4" BSP	1
	9455	40mm/1 1/4" x 1 1/2" BSP	1
	9461	50mm/1 1/2" x 1 1/2" BSP	1
	9462	50mm/1 1/2" x 3/4" BSP	1
	9465	50mm/1 1/2" x 1 1/2" BSP	1
	9466	50mm/1 1/2" x 2" BSP	1
	9476	63mm/2" x 2" BSP	1



**METRIC/IMPERIAL
ELBOW
POL X POL**

	9522	20mm/1/2"	10
	9533	25mm/3/4"	10
	9544	32mm/1"	5
	9555	40mm/1 1/4"	1
	9566	50mm/1 1/2"	1
	9577	63mm/2"	1



**METRIC/IMPERIAL
REDUCING ELBOW
POL X POL**

	9532	25mm/3/4" x 20mm/1/2"	10
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**METRIC/IMPERIAL
ELBOW
POL X F.I. BSP**

	9621	20mm/1/2" x 1/2" BSP	10
	9622	20mm/1/2" x 3/4" BSP	10
	9631	25mm/3/4" x 1/2" BSP	10
	9632	25mm/3/4" x 3/4" BSP	10
	9633	25mm/3/4" x 1" BSP	10
	9643	32mm/1" x 1" BSP	5
	9644	32mm/1" x 1 1/4" BSP	5
	9654	40mm/1 1/4" x 1 1/4" BSP	1
	9655	40mm/1 1/4" x 1 1/2" BSP	1
	9665	50mm/1 1/2" x 1 1/2" BSP	1
	9666	50mm/1 1/2" x 2" BSP	1
	9676	63mm/2" x 2" BSP	1



**METRIC/IMPERIAL
ELBOW POL
X M.I. BSP**

	9721	20mm/1/2" x 1/2" BSP	10
	9732	25mm/3/4" x 3/4" BSP	10
	9743	32mm/1" x 1" BSP	5







**METRIC/IMPERIAL
45 DEG ELBOW
POL X POL**


	9068	50mm 1-1/2"	1
	9078	63mm 2"	1

Liners to suit MDPE pipe are required for WRAS requirements, please see page 11 for these items






	Description	Part No.	Sizes	Pks
	METRIC/ IMPERIAL TANK CONNECTOR ASSEMBLY c/w Seal Washers	9780 9781	25mm/3/4" x 3/4" BSP 32mm/1" x 1" BSP Other tank connector options available on page 40	10 5
	METRIC/ IMPERIAL END CAP	9029 9039 9049 9059 9069 9079	20mm/1/2" 25mm/3/4" 32mm/1" 40mm/1 1/4" 50mm/1 1/2" 63mm/2"	10 10 5 1 1 1
	METRIC/ IMPERIAL WALL PLATE ELBOW PLASTIC	9022 9031 9032	20mm/1/2" x 1/2" BSP 25mm/3/4" x 1/2" BSP 25mm/3/4" x 3/4" BSP	5 5 5
	METRIC/ IMPERIAL WALL PLATE ELBOW METAL	9228 9229	20mm/1/2" x 1/2" BSP 25mm/3/4" x 3/4" BSP	5 5
	HOSE UNION BIB TAP BS2682 CV	3022 3033	DZR 1/2" c/w double check valve DZR 3/4" c/w double check valve	1 1
	ARCTIC ICE RESISTANT BIB TAP	8021 8022 8023	1/2" BSP 3/4" BSP 1" BSP *Water: -20°C For Arctic Resistance Ball Valves, see page 34	1 1 1
	HOSE UNION TAP CONNECTOR	HOSCON 21 HOSCON 22	1/2" 3/4" (to suit 8022 only)	1 1
	METRIC SADDLE	90635 90735	50mm x 25mm/3/4" 63mm x 25mm/3/4"	1 1
	FLANGE ADAPTOR Flange to BS 4504	87766 87776	50mm/1 1/2" x 2" 63mm/2" x 2"	1 1





Description	Part No.	Sizes	Pks
PE x Copper/PEX Push Fit (above ground)			
TWO PART ASSEMBLED TO CORRECT TORQUE. DO NOT TIGHTEN FURTHER			
	JOINER	1321 20mm/1/2" x 15mm	1
		1331 25mm/3/4" x 15mm	1
		1332 25mm/3/4" x 22mm	1
		1342 32mm/1" x 22mm	1
		1343 32mm/1" x 28mm	1
	ELBOW	1521 20mm/1/2" x 15mm	1
		1531 25mm/3/4" x 15mm	1
		1532 25mm/3/4" x 22mm	1
		2543 32mm/ 1" x 28mm	1
FOR CONNECTIONS TO PEX PIPE PLEASE REFER TO PIPE MANUFACTURERS INSTALLATION INSTRUCTIONS AND ONLY USE PEX LINERS COMPATIBLE WITH THE PIPE BEING USED			

Stopcock			
	METRIC/ IMPERIAL STOPCOCK POL X POL	2822 20mm/1/2"	5
		2833 25mm/3/4"	5
		2844 32mm/1"	2
	METRIC/ IMPERIAL STOPCOCK POL x FI	2831 25mm/3/4" x 1/2"	5
		2832 25mm/3/4" x 3/4"	5
		2842 32mm/1" x 3/4"	2
		2843 32mm/1" x 1"	2

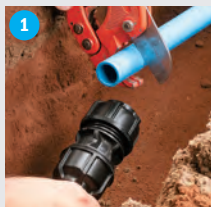
Ball Valve			
		Body Size	
	METRIC/ IMPERIAL 1/4 Turn BALL VALVE POL X POL	95272 20mm/1/2" (16mm Nominal Bore)	1
		95372 25mm/3/4" (16mm Nominal Bore)	1
		95273 25mm/3/4" (19.5mm Nominal Bore)	1
		95373 32mm/1" (19.5mm Nominal Bore)	1

Liners to suit MDPE pipe are required
for WRAS requirements, please see
page 11 for these items

	Description	Part No.	Sizes	Pks
	MDPE LINERS EN12201/BS 6572 (below ground) EN12201/BS 6730 (above ground)	78002	20mm	100
		78003	25mm	100
		78004	32mm	50
		78006	50mm	25
		78007	63mm	20
	METRIC/IMPERIAL CONNECTION KIT	999002	20mm/½"	20
		999003	25mm/¾"	20
		999004	32mm/1"	10
		999005	40mm/1¼"	5
		999006	50mm/1½"	5
		999007	63mm/2"	5
	METRIC/IMPERIAL REDUCING SETS BS 6572/6730 Metric BS 1972/3284 & IRS 135 Imperial	98032	25mm/¾" x 20mm/½"	10
		98042	32mm/1" x 20mm/½"	10
		98043	32mm/1" x 25mm/¾"	10
		98063	50mm/1½" x 25mm/¾"	5
		98064	50mm/1½" x 32mm/1"	5
		98073	63mm/2" x 25mm/¾"	5
		98074	63mm/2" x 32mm/1"	5
98076	63mm/2" x 50mm/1½"	5		
	METRIC/IMPERIAL NORMAL GAUGE CONNECTION KIT BS 1972 IRS 134	93002	½" (fits ⅜" LD and HD)	10
		93003	¾"	10
		93004	1"	10
		93005	1¼"	5
		93006	1½"	5
		93007	2"	5
	METRIC/IMPERIAL NORMAL GAUGE REDUCING SETS	93132	¾" x ½"	10
		93142	1" x ½"	10
		93143	1 x ¾"	10

	Description	Part No.	Sizes	Pks
	METRIC/ IMPERIAL COPPER CONNECTION KIT BS EN 1057 Connection Kit for copper pipe for above and below ground use	86002 86003 86004 86032	20mm/1/2" x 15mm 25mm/3/4" x 22mm 32mm/1" x 28mm 25mm/3/4" x 15mm Suitable for single use only Not suitable for PB or PEX pipe	10 10 10 10
	METRIC/ IMPERIAL BLANKING PLUG	9128 9138 9148 9158 9168 9178	20mm/1/2" 25mm/3/4" 32mm/1" 40mm/1 1/4" 50mm/1 1/2" 63mm/2"	10 10 5 5 5 5
	METRIC PVC/ABS CONNECTION KIT	94202 94203 94204 94205 94206 94207	20mm 25mm 32mm 40mm 50mm 63mm	10 10 10 1 1 1
	IMPERIAL PVC/ABS CONNECTION KIT	94402 94403 94404 94405 944061 944071	1/2" (20mm/1/2" body) 3/4" (25mm/3/4" body) 1" (32mm/1" body) 1 1/4" (40mm/1 1/4" body) 1 1/2" (50mm/1 1/2" body)* 2" (63mm/2" body)* *Complete with nut and seal	10 10 10 1 1 1

IDENTIFY THE DAMAGED SECTION AND CUT AWAY WHAT IS NEEDED TO BE REPAIRED TO THE APPROPRIATE LENGTH.



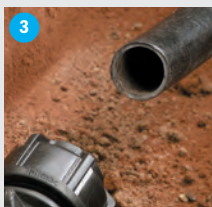
1. Cut the Pipe Square

Cut the pipe square. There is no need to prepare the pipe end. Chamfering or lubrication is not required.



2. Insert Liner in MDPE pipe

With MDPE pipe a liner must be used to ensure conformance with WRAS.



3. No Liner or Insert Required for Imperial Pipe

For connections to imperial PE pipe (BS1972/3284 and IRS 135 Heavy Gauge) a liner or insert is not required.



4. Ready to Use Position

The fitting is pre-assembled and ready to use, however always ensure the nut is fully relaxed and 2 threads are showing before inserting the pipe.



5. Pipe Insertion

Insert the pipe fully into the fitting to the point where the stop is felt.



6. Nut Tightening

The nut should be tightened by hand and then firmly with a wrench.



7. Fully Installed

Fitting is now fully installed.



8. Imperial Fully Installed

For connections to Imperial PE pipe (BS1972/3284 and IRS 135 Heavy Gauge) steps 5 to 8 are the same as for MDPE connections.



1. Back off nuts on the fitting body until 3 threads are showing.



2. Lay fitting against pipe with damaged section in the middle of the fitting body. Witness mark against outer edge of nut.



3. Witness mark against the other outer edge of nut without moving fitting.



4. Push the fitting on to the pipe.



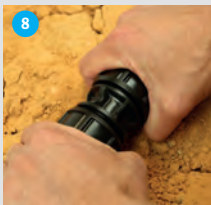
5. Push the fitting fully on to the pipe until the pipe goes right through the fitting.



6. Bring the fitting back up the pipe and over the damaged section.



7. Move fitting until it meets the witness mark on both pipes.



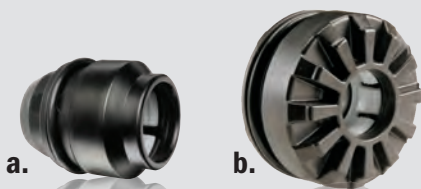
8. Tighten both nuts by hand.



9. Tighten both nuts fully with a wrench or multi-grips until the nuts meet the flange of the body.



10. Fitting is fully assembled and damage is repaired.



Two styles – one for small size reductions (left) and for large size reductions (right)



1. Disassembly

Take the Metric/Imperial^{MT} fitting and remove the nut. Retain this Metric-Imperial nut for reinstallation later.



2. Disassembly

The white split collet and seal ring must then be removed. These are no longer required.



3a. Install Reducing Kit

Small diameter change kit is illustrated. Take the appropriate connection kit and place it in the body of the fitting with the tapered end pointing outward.



4a. Install Nut

Reinstall the Metric-Imperial Nut. Wind the nut onto body, leaving two threads visible. Pipe is installed as per pipe installation instructions.



3b. Install the Reducing Kit

Large diameter change kit is illustrated. Take the appropriate connection kit and place it in the body of the fitting as per the image above.



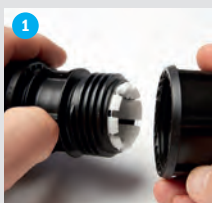
4b. Install Nut

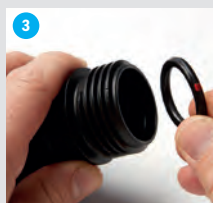
Reinstall the Metric-Imperial Nut. Wind the nut onto body, leaving two threads visible. Pipe is installed as per pipe installation instructions.

Pipe is installed as per pipe installation instructions

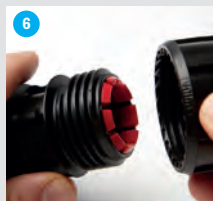


93002	93003	93004	93005	93006	93007
1/2"*	3/4"	1"	1-1/4"	1-1/2"	2"
1 part	2 part	3 part	4 part	4 part	2 part
	Seal & Collet	Seal, Collet and cap	Bodyliner, seal, collet and cap	Bodyliner, seal, collet and cap	Seal & Collet


1. Remove nut and retain.

2. Remove collet.
This is no longer required.

3. Remove seal.
This is no longer required.

4. Insert NG seal.
Marked with red dot for identification.

5. Fit collet into body of fitting. For 1/2", 1", 1-1/4". and 1-1/2" fit cap on the collet.

6. Replace nut.
Leave two threads showing.

7. Insert pipe.
Insert the pipe into the fitting to where the stop is felt.

8. Tighten by hand and then firmly with a wrench.

* can also be used on 3/8" Low and High Density pipe

Other sizes

1/2" Insert one piece adaptor with cap facing out. - 1" seal first followed by collet and cap.
1-1/4" & 1-1/2" Body liner first followed by seal, collet and cap.



3G PE to copper connections incorporates all the benefits of the innovative 3G Metric/Imperial™ range, including the patented Slide & Tighten™ technology. Installation is easier and faster.



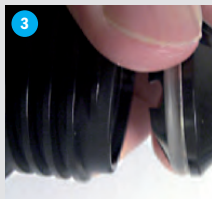
1. Disassembly

Remove the 3G nut (and keep for reinstallation later), remove the White 3G Collet and the black rubber seal.



2. Assembly

Check all components are available. Insert the seal into the body, ensuring orientation is correct.



3. Assembly

Orientate the stainless steel gripper and plastic backing ring.



4. Assembly

Install the 3G Metric®/Imperial Nut.



5. Pipe Installation

Cut copper pipe square. Mark the depth of copper insertion using 'pipe stop' marking or body flange as visual indicator. Remove any scale or burrs from the copper pipe.



6. Pipe Installation

Insert the copper pipe and push into the rubber seal up to the mark indicated.



7. Pipe Installation

Tighten the nut by hand and finish using a wrench. Remember to check that the nut is tight against the body flange.



8. Pipe Installation

Remember to replace the stainless steel grip ring if re-using the copper connection.

METRIC AND IMPERIAL KITS (EXCLUDING 1½" & 2")**1. Dissassemble**

Take the fitting and remove the nut. The white split collet must then be removed and discarded. Ensure the seal remains in the body of the fitting.

**2. Position the new collet**

Take the PVC/ABS collet and place it in the body of the fitting with tapered end pointing outwards.

**3. Ready to use**

Replace the nut on the fitting body which is now ready to use. Connection kit installation instructions now apply.

IMPERIAL KITS 1½" & 2"**1. Dissassemble**

Take the fitting and remove the nut, collet and seal and discard.

2. Position the new seal and collet

Take the PVC/ABS collet kit and place the seal in the body of the fitting followed by the collet with the tapered end pointing outward.

3. Ready to use

Replace the nut on the fitting body which is now ready to use. Connection kit installation instructions now apply.

PVC/ABS KITS



- 1. Cut the pipe square**
Cut the pipe square and remove any burrs.



- 2. Ready to use position**
Prior to pipe insertion ensure the nut is fully relaxed with three threads showing.



- 3. Witness mark the pipe**
To ensure the correct insertion depth, witness a mark by lining up the pipe against the fitting using the flange of the body as an indicator.



- 5. Pipe insertion**
Insert the pipe fully into the fitting upto the witness mark.



- 5. Nut tightening**
The nut should be tightened by hand.



- 6. Nut tightening**
The nut should then be tightened with a wrench.

NOMINAL SIZE	Outside Diameter		Wall Thickness	
	MIN	MAX	MIN	MAX
	MM	MM	MM	MM
INCH				
MDPE TO WATER INDUSTRY STANDARD EN 12201, BS 6572 & BS 6730				
½	20	20.3	2.3	2.6
¾	25	25.3	2.3	2.6
1	32	32.3	3.0	3.4
1½	50	50.3	4.6	5.2
2	63	63.3	5.8	6.5

CLASS C LOW DENSITY (TYPE 32) POLYETHYLENE PIPES TO BS1972/67				
¾	17	17.3	2.2	2.5
½	21.2	21.5	2.7	3
¾	26.6	26.9	3.4	3.7
1	33.4	33.7	4.2	4.6
1¼	42.1	42.5	5.3	5.8
1½	48.1	48.5	6.1	6.7
2	60.1	60.6	7.6	8.4
3	88.6	89.3	11.2	12.3

CLASS D LOW DENSITY (TYPE 32) POLYETHYLENE PIPES TO BS1972/67				
¾	17	17.3	2.8	3.1
½	21.2	21.5	3.4	3.7
¾	26.6	26.9	4.3	4.7
1	33.4	33.7	5.4	5.9
1¼	42.1	42.5	6.8	7.5
1½	48.1	48.5	7.8	8.6

CLASS C HIGH DENSITY (TYPE 50) POLYETHYLENE PIPES TO BS3284/67				
½	21.2	21.5	1.8	2.0
¾	26.6	26.9	2.3	2.6
1	33.4	33.7	2.8	3.1
1¼	42.1	42.5	3.6	4.0
1½	48.1	48.5	4.1	4.5
2	60.1	60.6	5.1	5.6
3	88.6	89.3	7.5	8.2
4	113.9	114.7	9.6	10.6

NOMINAL SIZE	Outside Diameter		Wall Thickness	
	MIN	MAX	MIN	MAX
	INCH	MM	MM	MM
CLASS D HIGH DENSITY (TYPE 50) POLYETHYLENE PIPES TO BS3284/67				
3/8	17	17.3	1.9	2.1
1/2	21.2	21.5	2.3	2.6
3/4	26.6	26.9	2.9	3.2
1	33.4	33.7	3.7	4.1
1 1/4	42.1	42.5	4.6	5.1
1 1/2	48.1	48.5	5.3	5.8
2	60.1	60.6	6.6	7.3
3	88.6	89.3	9.7	10.7

NORMAL GAUGE BS1972/61 IRS 134 USE RED INSERT, SEE PG ** (TBA)				
1/2	16.95	17.30	2.30	2.60
3/4	24.95	25.40	3.10	3.50
1	31.25	31.75	3.10	3.50
1 1/4	37.50	38.10	3.10	3.50
1 1/2	43.80	44.45	3.50	3.90
2	60.00	60.85	4.65	5.20

HEAVY GAUGE BS1972/61 IRS 135				
1/2	20.70	21.10	4.30	4.85
3/4	27.05	27.45	4.30	4.85
1	33.85	34.10	4.30	4.85
1 1/4	42.00	42.65	5.05	5.60
1 1/2	47.95	48.65	5.35	5.90

The Problem Solver

UTC - Universal Transition Coupling



- **Fast and Easy Installation** - Slide & Tighten technology
- **Complete Security** - pre assembled and no risk of damage to pipes when fitting
- **High Performance Materials** - manufactured from advanced thermoplastic engineered materials
- **Complete Coverage** - connecting a wide variety of pipes together including Copper, Stainless Steel, ABS, Galvanised Iron and Lead.

The UTC is a unique range of mechanical compression fittings that provide the ultimate in pipe connection flexibility.

Our Slide & Tighten™ technology means no pipe preparation is needed, no force is required to push the pipe past the seal. This means faster installation because the fitting seals on the outside of the pipe.



Connects PE to a wide variety of pipes

PVC, copper, galvanised iron, ABS, lead, stainless steel, steel, polyethylene and PEX



Connects a wide variety of pipes together

PVC, copper, galvanised iron, ABS, lead, stainless steel, polyethylene and PEX



The connection you can trust.

THE PROBLEM SOLVER

Patent protected the Metric/Imperial™ plastic compression fitting is the product of the company's unrelenting commitment to continuous improvement and a culture based on innovation and ingenuity.



Fast and Easy Installation

Slide & Tighten™ The Philmac UTC® incorporates all the benefits of Philmac's Slide & Tighten™ technology. Simply witness mark the pipe against the flange on the fitting, and then insert the pipe to the correct depth. The nut can then be tightened using a wrench. The UTC® is fully installed when the nut can no longer be tightened with reasonable force. No special tools are required and the Philmac UTC® is supplied ready to use.

*Pipes at the top end of the fitting tolerance may incur minimum resistance.

Easy disassembly: The design of the UTC® means that once the nut is backed off, the pipe can easily be removed from the fitting.



Complete Security

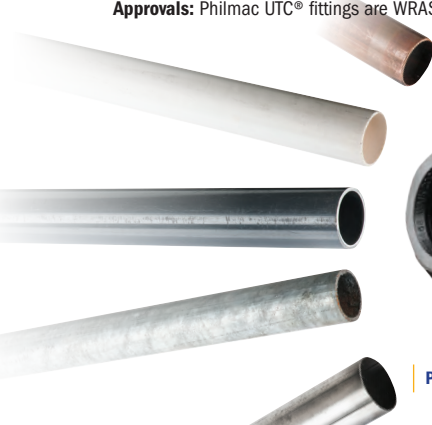
Visual stop: The mechanical advantage of the nut thread compresses the seal into position, eliminating resistance when inserting the pipe into the fitting, so there is no risk of seal distortion or displacement.

No loose components: The Philmac UTC® is pre-assembled and ready to use, there are no loose components. There is no need for individual assembly of a grip ring, sealing ring or nut. All that is required is the insertion of the pipe and tightening of the nut.

Dielectric (insulating) fitting: UTC® fittings are insulating and are a dielectric fitting for use between dis-similar metals.

End load resistant: UTC® fittings are fully end load resistant and do not require the use of thrust blocks.

Approvals: Philmac UTC® fittings are WRAS approved for potable water use.





High Performance Materials

Manufactured from Advanced Thermoplastic Engineered Materials: The Philmac UTC® is manufactured from lightweight high performance thermoplastic materials with outstanding impact, UV, chemical and corrosion resistance. The UTC® end contains hard stainless steel grippers which provide superior end load resistance.

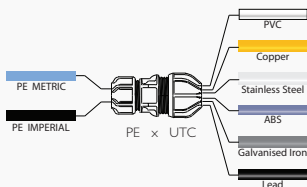
The Philmac UTC® is pressure rated to 12.5 Bar at 20°C to meet the needs of high pressure systems.



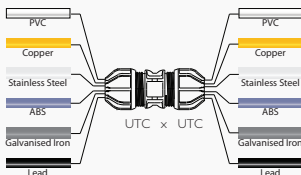
Complete Coverage

Wide range: The Philmac UTC® range is comprehensive: Straight and reducing couplers, elbows and male adaptors, in both transition (PE to UTC®) and double ended versions (UTC® to UTC®) ranging from 15 mm to 61 mm)

CONNECTS PE TO A WIDE VARIETY OF PIPES
PVC, copper, galvanised iron, ABS, lead, stainless steel, steel, polyethylene and PEX



CONNECTS A WIDE VARIETY OF PIPES TOGETHER
PVC, copper, galvanised iron, ABS, lead, stainless steel, steel, polyethylene and PEX*



* Cold Water Only

FULLY OPEN – 3G™ PE END

FULLY OPEN – UTC® END

Fitting is pre-assembled ready to use in the open position with 2 threads showing

Fitting is pre-assembled in the ready to use position with 3 threads showing

Clearance between the pipe and fitting allows for easy insertion of the pipe

Clearance between the pipe and fitting allows for easy insertion of the pipe

Split collet, which is in relaxed position

Split ring - is in a relaxed position

Seal, which is in relaxed position

Seal - is in a relaxed position

The pipe sits against the tapered wedges which minimises pipe rotation

Pipe is inserted up to the flange on the fitting

FULLY CLOSED – 3G™ PE END

FULLY CLOSED – UTC® END

The nut is tightened with a wrench firmly to ensure proper installation. Some threads may be exposed, depending on the size of pipe inserted into the fitting.

Split collet bites into the pipe providing end load resistance.

Split ring with the stainless grippers bites into the pipe providing end load resistance

Positive internal stop when nut meets flange of the body.

Nut and then split collet has fully compressed the seal. Seal ring compression is achieved by exploiting the mechanical advantage of the nut thread.

Seal ring compression is achieved by exploiting the mechanical advantage of the thread.

NB:- For the PE 3G end, a liner is required for PE pipe



**UNIVERSAL
TRANSITION
JOINER
UTC X POL**
c/w Metric
MDPE Liner

Description	Part No.	Sizes	Pks
UNIVERSAL TRANSITION JOINER UTC X POL c/w Metric MDPE Liner	1032	15-21mm x 20mm/½"	1
	1033	15-21mm x 25mm/¾"	1
	1042	21-27mm x 20mm/½"	1
	1043	21-27mm x 25mm/¾"	1
	1052	27-34mm x 20mm/½"	1
	1053	27-34mm x 25mm/¾"	1
	1054	27-34mm x 32mm/1"	1
	1055	27-34mm x 40mm/1¼"	1
	1074	34-39mm x 32mm/1"	1
	1075	34-39mm x 40mm/1¼"	1
	1064	39-43mm x 32mm/1"	1
	1065	39-43mm x 40mm/1¼"	1
	1086	47-49mm x 50mm/1½"	1
1087	47-49mm x 63mm/2"	1	
1097	59-61mm x 63mm/2"	1	



**UNIVERSAL
TRANSITION
ELBOW UTC X POL**
c/w Metric
MDPE Liner

UNIVERSAL TRANSITION ELBOW UTC X POL c/w Metric MDPE Liner	1533	5-21mm x 25mm/¾"	1
	1543	21-27mm x 25mm/¾"	1
	1544	21-27mm x 32mm/1"	1
	1553	27-34mm x 25mm/¾"	1
	1653	27-34mm x 32mm/1"	1



**UNIVERSAL
TRANSITION
DOUBLE ENDED
REPAIR JOINER**

UNIVERSAL TRANSITION DOUBLE ENDED REPAIR JOINER	1133	15-21mm x 15-21mm	1
	1144	21-27mm x 21-27mm	1
	1155	27-34mm x 27-34mm	1
	1177	34-39mm x 34-39mm	1
	1166	39-43mm x 39-43mm	1
	1188	47-49mm x 47-49mm	1
	1199	59-61mm x 59-61mm	1



**UNIVERSAL
TRANSITION
REDUCED REPAIR
JOINER**

UNIVERSAL TRANSITION REDUCED REPAIR JOINER	1143	21-27mm x 15-21mm	1
	1154	27-34mm x 21-27mm	1
	1153	27-34mm x 15-21mm	1
	1165	39-43mm x 27-34mm	1



Description	Part No.	Sizes	Pks
UNIVERSAL TRANSITION M.I. END CONNECTOR UTC X M.I. BSP	1231	15-21mm x ½" BSP	1
	1232	15-21mm x ¾" BSP	1
	1233	15-21mm x 1" BSP	1
	1242	21-27mm x ¾" BSP	1
	1243	21-27mm x 1" BSP	1
	1244	21-27mm x 1¼" BSP	1
	1252	27-34mm x ¾" BSP	1
	1253	27-34mm x 1" BSP	1
	1254	27-34mm x 1¼" BSP	1
	1255	27-34mm x 1½" BSP	1
	PIPE GAUGE* for use with Universal Transition Coupling	1135	15-34mm
1136		27-43mm	POA
1137		43-63mm	POA

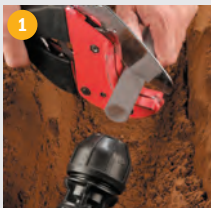


*Please contact customer service or your local area sales manager for this item

USE A PIPE MEASURING GAUGE IF THERE ARE DOUBTS ON PIPE OUTSIDE DIAMETER (OD) SIZE.

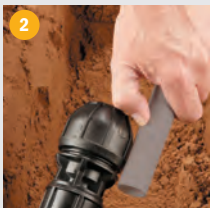


INSTALLATION INSTRUCTIONS ARE ALSO APPLICABLE AND AVAILABLE TO THE MDPE/PE END.



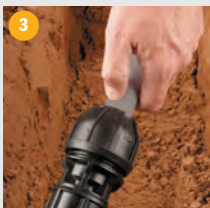
1. Cut pipe to length

Cut pipe square and to length using flange on the central body as a guide. Ensure end of connecting pipe is undamaged and clean.



2. Ready to use position

The fitting is pre-assembled and ready to use, however always ensure the nut is backed off and 3 threads are showing. Pipes at the top of the tolerance may require 5 threads showing.



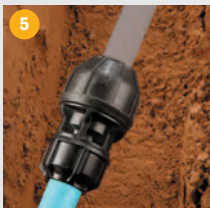
3. Pipe insertion

To ensure adequate insertion depth, witness mark the pipe to the flange on the fitting. Then insert pipe to the correct depth.



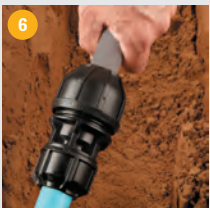
4. Nut tightening

Tighten nut firmly with a wrench. Nut will not butt against the body flange when the pipe size is at the top end of the fitting tolerance.



5. Fully installed

The fitting is fully installed when the nut cannot be tightened any further with reasonable force.



6. Disassembly

Unscrew the nut with a wrench. Pipe will be released and can be pulled out of the fitting.

Guide only

Actual size dependant on pipe condition.

UTC RANGE	15-21	21-27	27-34	34-39	39-43	47-49	59-61
Alkathene	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Normal Gauge IRS 134	1/2"	3/4"	1"	1-1/4"			
Heavy Gauge IRS 135		1/2"	3/4"	1"			
Copper	15mm	22mm	28mm	35mm	42mm		
Galvanised Iron	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Stainless Steel	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Metric ABS/PVC	16mm & 20mm	25mm	32mm		40mm		
Imperial ABS/ PVC	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Lead	3/8"	1/2"	3/4"	1-1/4"	1"	1-1/2"	
	5lb (20mm OD)	6lb (21.6mm OD)	9lb (30.6mm OD)	7lb (37.6mm OD)	16lb (41mm OD)	12lb (48mm OD)	
		7lb (23.2mm OD)	11lb (32.8mm OD)				
		9lb (25.4mm OD)					
	1/2"	3/4"	1"		1-1/4"		
	2lb (16mm OD)	4lb (25.2mm OD)	6lb (31mm OD)		9lb (39.2mm OD)		
	4lb (19.2mm OD)	5lb (26.4mm OD)	7lb (31.6mm OD)				

Fitting selection can be made easier with use of the **Philmac Pipe Gauge**

Copper

If user does not want to use a UTC the copper needs to be M.I. or F.I. ended so that we can offer a Met/Imp fitting to suit.

Same rule applies for 54mm O.D. copper. Use copper compression fitting to adapt to M.I. or F.I. and then use Met/Imp fitting.

Lead

The general condition of lead pipe can make sizing difficult at top and bottom tolerance. If the recommended UTC is not successful the next size, up or down, depending on fit should be offered.



Fast and Easy Installation

Fast and easy Installation: no pipe preparation is required. Simply insert the pipe into the fitting until the first point of resistance is felt, and then tighten the nut.

Dynamic sealing method: the mechanical advantage of the nut is used to push the O-ring into the compressed position, eliminating the need to push past a seal when inserting the pipe.

No loose components: if the nut should be removed for any reason there is no danger of losing the O-ring, spacer or grip ring as they are retained in the nut. Rated to 16 Bar – ensures the fittings meet the requirements of high pressure systems.



Lead-free: the fittings are made from materials that are lead free.

Installation Instructions



1. Cut pipe to length

Cut the pipe square, there is no need to chamfer or lubricate.



2. Insert pipe

Ensure 3 threads are showing and simply slide the pipe in until the point of first resistance is felt



3. Tighten

Tighten the nut by hand, and then with a wrench to the point where the nut is touching the flange on the body of the fitting. Do not tighten beyond this point.

* Philmac Spanners available



	Description	Part No.	Sizes	Pks
	JOINER POL X POL	8188 8199 8100	75mm 90mm 110mm	1 1 1
	REDUCING JOINER POL X POL	8187 8198 8109	75mm x 63mm 90mm x 75mm 110mm x 90mm	1 1 1
	END CONNECTOR POL X M.I. BSP	8286 8288 8298 8209	75mm x 2" BSP 75mm x 3" BSP 90mm x 3" BSP 110mm x 4" BSP	1 1 1 1
	END CONNECTOR	8886 8898 8809	75mm x 2" BSP 90mm x 3" BSP 110mm x 4" BSP	1 1 1
	TEE - Equal POL X POL	8388 8399 8300	75mm 90mm 110mm	1 1 1
	TEE POL X F.I. BSP	8486 8498 8409	75mm x 2" BSP 90mm x 3" BSP 110mm x 4" BSP	1 1 1
	ELBOW POL X POL	8588 8599 8500	75mm 90mm 110mm	1 1 1
	ELBOW POL X F.I. BSP	8686 8698 8609	75mm x 2" BSP 90mm x 3" BSP 110mm x 4" BSP	1 1 1
	END CAP	8089 8099 8009	75mm 90mm 110mm	1 1 1
	FLANGE ADAPTOR Flange to BS 4504	78798 78709	90mm x 3" 110mm x 4"	1 1

VALVES KEY ADVANTAGES



Fast and Easy Installation

Threaded or Compression Inlet/Outlet: The different options allow compatibility with existing installations and keeps installation time to a minimum.

Slide and Tighten™ Technology: Compression ends incorporate all the benefits of Philmac's unique technology, which means no force is required to push the pipe past the seal. Simply insert the pipe fully into the fitting and tighten the nut.

Bi-directional flow: The Ball Valves have been designed to work in either direction to ensure easy installation and eliminate the need to look for identification marks.

Multi-position Installation: The valves can be installed in any orientation to assist with all types of installations.



Complete Security

Reliable Operation: High-quality injection moulded components and polypropylene ball means years of reliable operation.

Corrosion Resistant: With a plastic body and components, plus rubber O-rings and a stainless steel handle screw, the components used have a high degree of corrosion resistance.

Positive Open-Close: Rotate through 90° between fully open and fully closed to ensure there is no guesswork required as to whether it is open or closed.



Lead Free

The Philmac range of Ball Valves is completely free from lead.



Long-lasting, corrosion resistance and easy to install, Philmac fittings have proven themselves in irrigation and commercial applications all over the world. They are the fitting choice for both contractors and installers.



High Performance Materials

Manufactured from Engineered Materials: Philmac valves are manufactured from lightweight, high performance thermoplastic materials that have excellent impact, UV and corrosion resistance. The materials are non-toxic and taint free.



Complete Coverage

- Pressure rated 14 bar
- Can be installed above or below ground
- Complete range Agriculture, Municipal,
- Corrosion resistance, long life performance
- Manufactured with thermoplastic materials U/V resistant qualities
- ¼ Turn for visual on/off control



Installation Instructions



1. Preparation

Apply PTFE tape or approved sealant to the male thread. Sufficient tape needs to be applied to ensure a watertight seal.











2. Assembly




Screw on to a male or female thread by hand until firm.




3. Tighten

Using a pipe wrench or multigrips on the end caps only, further screw the ball valve tight. Where necessary, ensure the thread is held stationary to avoid it from moving. Do not use pipe wrench or multigrips on the body of the valve.

	Description	Part No.	Sizes	Nominal Bore	Pks
Stopcock 	METRIC/ IMPERIAL STOPCOCK POL X POL	2822	20mm/½"		5
		2833	25mm/¾"		5
		2844	32mm/1"		2
	METRIC/ IMPERIAL STOPCOCK POL X FI	2831	25mm/¾" x ½"		5
		2832	25mm/¾" x ¾"		5
		2842	32mm/1" x ¾"		2
		2843	32mm/1" x 1"		2
Ball Valve 	METRIC/ IMPERIAL ¼ TURN BALL VALVE POL X POL	95272	20mm/½"	16	1
		95372	25mm/¾"	16	1
		95273	25mm/¾"	19.5	1
		95373	32mm/1"	19.5	1
	ARCTIC ICE RESISTANT BALL VALVE	8031	½"	15	1
		8032	¾"	20	1
		8033	1"	25	1
	BALL VALVE F.I. X F.I. BSP	55002	¾" F.I. x ¾" F.I.	16	1
		55003	1" F.I. x 1" F.I.	19.5	1
		55004	1¼" F.I. x 1¼" F.I.	26	1
		55005	1½" F.I. x 1½" F.I.	32	1
		55006	2" F.I. x 2" F.I.	40	1
	BALL VALVE M.I. X M.I. BSP	55402	¾" M.I. x ¾" M.I.	16	1
		55403	1" M.I. x 1" M.I.	19.5	1
	AIR RELEASE VALVE F.I. BSP	55033	1" BSP	25	1
	FOOT VALVE F.I. BSP	55012	¾" BSP	22	1
		55013	1" BSP	27	1
		55014	1¼" BSP	32	1
		55015	1½" BSP	38	1
		55016	2" BSP	50	1

	Description	Part No.	Sizes	Nominal Bore	Pks
	SINGLE CHECK NON RETURN VALVE F.I. BSP X F.I. BSP	55022	¾" F.I. x ¾" F.I.	22	1
		55023	1" F.I. x 1" F.I.	27	1
		55024	1¼" F.I. x 1¼" F.I.	32	1
		55025	1½" F.I. x 1½" F.I.	38	1
		55026	2" F.I. x 2" F.I.	50	1
	DZR DOUBLE CHECK VALVE F.I. BSP X F.I. BSP TO BS 6282 Back Flow Prevention Category 3	11101	½" F.I. x ½" F.I.	15	1
		11202	¾" F.I. x ¾" F.I.	20	1
		11303	1" F.I. x 1" F.I.	25	1
	GM FI X FI STOPCOCK (BS.5433 TYPE20)	2511	½" x ½" F.I.		1
		2522	¾" x ¾" F.I.		1
		2533	1" x 1" F.I.		1
		2055	1½" x 1½" F.I.		1
		2066	2" x 2" F.I.		1

Metric/Imperial BSP End Connectors (for above Valves)

	Description	Part No.	Sizes	Pks
	METRIC/ IMPERIAL END CONNECTOR POL X M.I. BSP	9221	20mm/½" x ½" BSP	10
		9222	20mm/½" x ¾" BSP	10
		9223	20mm/½" x 1" BSP	10
		9231	25mm/¾" x ½" BSP	10
		9232	25mm/¾" x ¾" BSP	10
		9233	25mm/¾" x 1" BSP	10
		9242	32mm/1" x ¾" BSP	5
		9243	32mm/1" x 1" BSP	5
		9244	32mm/1" x 1¼" BSP	5
		9245	32mm/1" x 1½" BSP	5
		9253	40mm/1¼" x 1" BSP	1
		9254	40mm/1¼" x 1¼" BSP	1
		9255	40mm/1¼" x 1½" BSP	1
		9256	40mm/1¼" x 2" BSP	1
		9265	50mm/1½" x 1½" BSP	1
		9266	50mm/1½" x 2" BSP	1
		9275	63mm/2" x 1½" BSP	1
9276	63mm/2" x 2" BSP	1		

Liners to suit MDPE pipe are required for WRAS requirements, please see page 11 for these items



**A TOUGH,
CORROSION
RESISTANT RANGE
OF FITTINGS TO
SUITE BSP
THREAD
STANDARDS**



Complete Coverage

- BSP tapered threads
- Fully Comprehensive range
- Compliments plastic pipelines
- Robust threaded fittings
- Precision BSP tapered threads
- Maximises sealing performance
- Corrosion resistant
- Versatile range
- High performance UV Resistant materials (Polypropylene)
- Quick and simple to install
- Reliable installation
- ½" to 2" products are able to operate at 16 Bar



Lead Free

The Philmac range of Threaded Fittings is completely free from lead.





Description	Part No.	Sizes	Pks
TEE FEMALE	4511	½" BSP	10
	4522	¾" BSP	10
	4533	1" BSP	10
	4544	1¼" BSP	5
	4555	1½" BSP	5
	4566	2" BSP	2



ELBOW FEMALE	4611	½" BSP	10
	4622	¾" BSP	10
	4633	1" BSP	10
	4644	1¼" BSP	5
	4655	1½" BSP	5
	4666	2" BSP	2



ELBOW MALE X FEMALE	4691	½" x ½" BSP	10
	4692	¾" x ¾" BSP	10
	4693	1" x 1" BSP	10
	4694	1¼" x 1¼" BSP	5
	4695	1½" x 1½" BSP	5
	4696	2" x 2" BSP	2









PLUG	4011	½" BSP	10
	4022	¾" BSP	10
	4033	1" BSP	10
	4044	1¼" BSP	10
	4055	1½" BSP	10
	4066	2" BSP	10



BUSH - REDUCING	4121	¾" x ½" BSP	10
	4131	1" x ½" BSP	10
	4132	1" x ¾" BSP	10
	4141	1¼" x ½" BSP	10
	4142	1¼" x ¾" BSP	10
	4143	1¼" x 1" BSP	10
	4151	1½" x ½" BSP	10
	4152	1½" x ¾" BSP	10
	4153	1½" x 1" BSP	10
	4154	1½" x 1¼" BSP	10
	4161	2" x ½" BSP	10
	4162	2" x ¾" BSP	10
	4163	2" x 1" BSP	10
	4164	2" x 1¼" BSP	10
	4165	2" x 1½" BSP	10
	4186	3" x 2" BSP	1
	4198	4" x 3" BSP	1



NIPPLE	4211	½" BSP	10
	4222	¾" BSP	10
	4233	1" BSP	10
	4244	1¼" BSP	5
	4255	1½" BSP	5
	4266	2" BSP	5

	Description	Part No.	Sizes	Pks
	NIPPLE - REDUCING	4221	3/4" x 1/2" BSP	10
		4231	1" x 1/2" BSP	10
		4232	1" x 3/4" BSP	10
		4241	1 1/4" x 1/2" BSP	5
		4242	1 1/4" x 3/4" BSP	5
		4243	1 1/4" x 1" BSP	5
		4251	1 1/2" x 1/2" BSP	5
		4252	1 1/2" x 3/4" BSP	5
		4253	1 1/2" x 1" BSP	5
		4254	1 1/2" x 1 1/4" BSP	5
		4261	2" x 1/2" BSP	5
		4262	2" x 3/4" BSP	5
		4263	2" x 1" BSP	5
		4264	2" x 1 1/4" BSP	5
		4265	2" x 1 1/2" BSP	5
	SOCKET	4311	1/2" BSP	10
		4322	3/4" BSP	10
		4333	1" BSP	10
		4344	1 1/4" BSP	5
		4355	1 1/2" BSP	5
		4366	2" BSP	5
	REDUCING SOCKET	4321	3/4" x 1/2" BSP	10
		4331	1" x 1/2" BSP	10
		4332	1" x 3/4" BSP	5
		4343	1 1/4" x 1" BSP	5
		4352	1 1/2" x 3/4" BSP	5
		4353	1 1/2" x 1" BSP	5
		4354	1 1/2" x 1 1/4" BSP	5
		4362	2" x 3/4" BSP	5
		4363	2" x 1" BSP	5
		4365	2" x 1 1/2" BSP	5
	CAP	4901	1/2" BSP	10
		4902	3/4" BSP	10
		4903	1" BSP	10
		4904	1 1/4" BSP	5
		4905	1 1/2" BSP	5
		4906	2" BSP	5
	M.I. BSP HOSE TAILS	RXHT15	1/2" BSP	10
		RXHT20	3/4" BSP	10
		RXHT25	1" BSP	10
		RXHT32	1 1/4" BSP	10
		RXHT40	1 1/2" BSP	10
		RXHT50	2" BSP	5
		IBC SWIVEL-IT ADAPTORS	60UD075B	2" x 3/4" F.I. BSP
	60UD10B		2" x 1" F.I. BSP	1
	60UD20B		2" x 2" F.I. BSP	1

N.B. All threads are BSP tapered. Use PTFE Tape on threads for lubrication purposes. Do not overtighten.



**MALE
THREADED TANK
CONNECTOR WITH
FEMALE INLET**

Part No.	Sizes
RXTT115	½" BSP
RXTT120	¾" BSP
RXTT125	1" BSP
RXTT132	1¼" BSP
RXTT140	1½" BSP
RXTT150	2" BSP

Pks
1
1
1
1
1
1










**CUT TO SIZE TANK
CONNECTOR KITS
(PVC)**
Containing long
thread (1 ft long),
backnuts (2) and a
washer

Part No.	Sizes
TCK050	½" BSP
TCK075	¾" BSP
TCK100	1" BSP

Pks
1
1
1



	Description	Part No.	Sizes	Pks
	HIGH FLOW BALLCOCK - With Nut	RXPTV20	¾" standard thread 25mm tail	1
		RXPTV20L	¾" long thread 45mm tail c/w nut	1
		RXPTV20B	¾" long thread 45mm tail bent arm	1
	HIGH FLOW BALLCOCK - Without Nut	RXPTV20	¾" standard thread 25mm tail	1
		RXPTV20L	¾" long thread 45mm tail c/w nut	1
		RXPTV20B	¾" long thread 45mm tail bent arm	1
	PIPE CUTTER	1769	Up to 32mm (Medium)	1
		1770	Up to 63mm (Large)	1
	SPANNER	702431	20 - 32mm 'Y' spanner (plastic)	1
		7057	40 - 63mm 'Y' spanner	1
		7050	50 - 110mm 'C' spanner	1
 (oc) (cc)	PIPE CLIPS Suitable for MDPE pipe	4305	16mm ^(oc)	10
		4306	20mm ^(oc)	10
		4307	25mm ^(oc)	10
		4308	32mm ^(cc)	10
		4309	40mm ^(cc)	10
		4310	50mm ^(cc)	10
		4312	63mm ^(cc)	10
		4313	90mm ^(cc)	10
		4314	110mm ^(cc)	10
			(oc)openclip (cc)closedclip	
	SQUEEZE OFF TOOLS	MINI2032	20-32mm	POA
		MIDI2063	20-63mm	POA
	PIPE REPAIR KITS	PRK20	PIPE REPAIR KIT 20MM	3
		PRK25	PIPE REPAIR KIT 25MM	3
		PRK32	PIPE REPAIR KIT 32MM	3

Dynamic sealing method:

The mechanical advantage of the nut thread compresses the seal into position, eliminating resistance when inserting the pipe into the fitting so there is no risk of seal distortion or displacement.

No loose components:

If the nut is removed there is no danger of losing components, as the collet and seal ring are retained in the body of the fitting. Losing components in the trench becomes a thing of the past.

Designed to minimise pipe twist:

The fitting has been designed to minimise pipe twist as the nut is tightened. Maximum pipe twist is approximately a quarter turn compared to one and a half turns with many other fittings. Pipe twist can impact not only the connection you have just made but also on the connection at the other end of the line.

High performance

Made from advanced thermoplastic materials:

3G Metric/Imperial™ is manufactured from lightweight high performance thermoplastic materials with outstanding impact, UV, chemical and corrosion resistance. The material is non-toxic and taint-free.

Rated to 1600 kpa:

Metric/Imperial™ is pressure rated to 16 Bar (230psi) to meet the needs of high pressure systems.

50 year+ design life:

Built to withstand the toughest conditions to ensure longevity and durability, Metric/Imperial™ has a 50 year+ design life.

Complete coverage

Wide range:

The Philmac 3G Metric/Imperial™ range is comprehensive: straight and reducing joiners, tees, elbows, end connectors and caps ranging from 20mm to 63mm. Also available are copper connection kits, normal gauge (IRS 134) connection kits, reducing kits and blanking plugs, ball valves, stopcocks, wall plate elbows and tank connectors.

Effect on Water

Philmac does not impart to water any odour, taste, colour, or any constituents in concentrations that could be injurious to health.

Philmac complies with:-

BS 6920 'Suitability of non metallic products for use in contact with potable water intended for human consumption with regard to their effect on the water'.

Operating Temperatures:-

-10°C to +25°C Not suitable for hot water applications.

Fluids other than Water:-

Pipes connected by Philmac may convey a wide variety of fluids. For resistance to common chemicals consider the following table as a guide only.

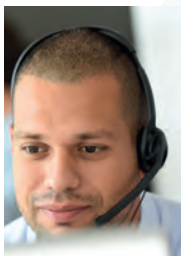
For specific applications:-

please contact our Customer Service Support Centre for advice and information.


Telephone: 01323 847323


Facsimile: 0800 590028

CHEMICAL RESISTANCE CHART		
CHEMICAL	SATISFACTORY	NOT SATISFACTORY
Acetone	●	
Alcohol	●	
Ammonium Hydroxide	●	
Antifreeze	●	
Benzene		●
Butane		●
Calcium Salts	●	
Caustic Soda (40% Aqueous)	●	
Chlorine	●	
Citric Acid		●
Copper Salts	●	
Cresol		●
Ethylene Alcohol	●	
Ethyl Glycol	●	
Diesel		●
Formic Acid		●
Gasoline		●
Hydrochloric Acid		●
Kerosene		●
Methane		●
Methylene Chloride		●
Mineral Oils		●
Nitric Acid		●
Petroleum Oil		●
Sewerage	●	
Sodium Cyanide	●	
Sulphuric Acid		●
Toluene		●
Turpentine	●	
Transformer Oil		●
Zinc Salt Solution	●	



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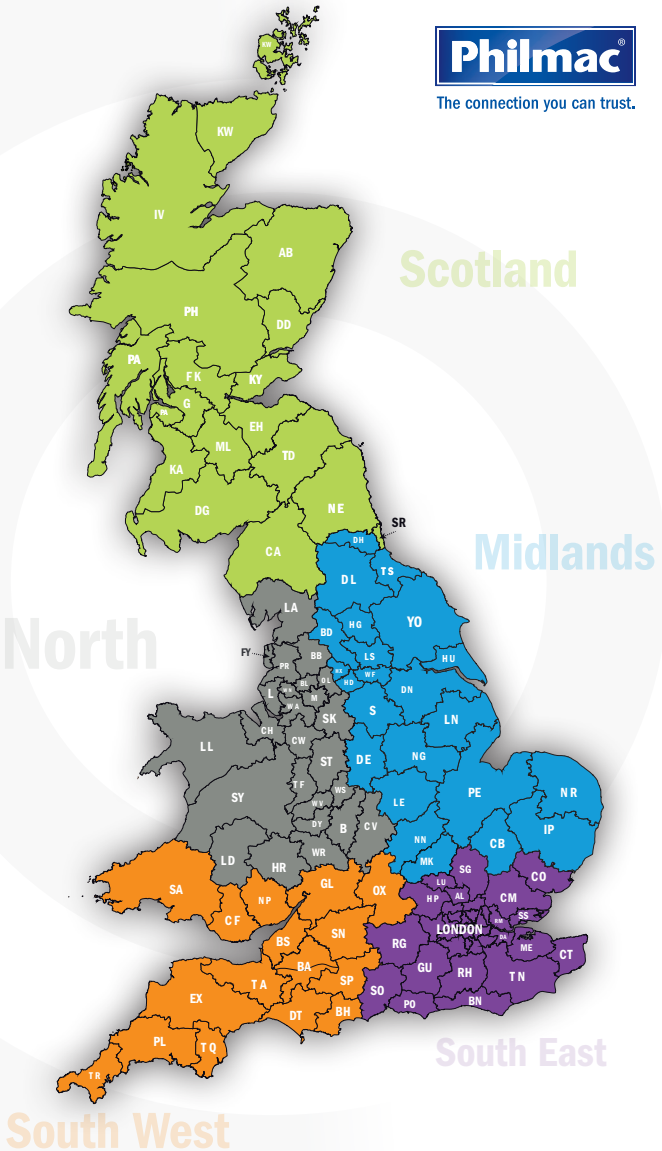
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