









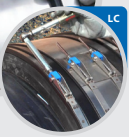













Installation Instructions Flexseal Couplings

| Standard Coupling (SC) Large Coupling (LC) | Drain Coupling (DC) | Adaptor Coupling (AC) | Instructions |
|---|---|---|--|
|  |  |  | <p>Loosen the clamp bands and slide the coupling onto the first pipe. <i>No lubricant required.</i></p> <p>*AC - Smallest pipe first.</p> |
|  |  |  | <p>Make a mark on the second pipe, half a coupling's width from the end to be jointed.</p> |
|   |  |  | <p>Insert the second pipe up to the mark.</p> |
|   |  |  | <p>Tighten the clamp bands to the recommended torque in sequence across the width of the coupling.</p> <p>*SC & LC - Start with the central shear band.</p> |
|  |  |  | <p>Tamp the bedding under the pipe and re-tighten prior to backfilling.</p> |

Installation Instructions Flexseal Bush

| Standard Coupling (SC)/Large Coupling (LC) & Bush (BC) | Instructions |
|---|---|
|  | <p>Measure the couplings' width and mark both pipes half the couplings' width from the end to be joined.</p> |
|  | <p>Slide the bush onto the smallest pipe, up to the marked point.</p> |
|  | <p>Loosen the clamp bands and slide the coupling onto the larger pipe. <i>No lubricant required.</i></p> |
|  | <p>Insert the smaller pipe up to the mark.</p> |
|  | <p>Tighten all of the bands on the coupling to the recommended torque in sequence across the width of the coupling, starting with the central shear band.</p> |
|  | <p>Tamp the bedding under the pipe and re-tighten prior to backfilling.</p> |

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