

## Push-Fit Waste Systems BS EN 1451-1:2000/BS 5254:1976

Made in polypropylene, this quick and easy to install waste system incorporating a push-fit ring seal system is available in 32mm, 40mm and 50mm sizes. No solvent welding required.

### Waste Systems Fixing Guide

Install and test system in accordance with BS EN 1610:1998.

- Fix pipe brackets at maximum 1.2m centres vertical and at maximum 0.5m centres horizontal for 32mm and 40mm, 0.6m centres for 50mm.
- An allowance of a 10mm expansion gap on all push-fit joints is required for the expansion of pipes and fittings in each socket of push-fit systems.
- For solvent weld installations incorporate expansion ring seal couplings at relevant points for long pipe runs.
- It is recommended that ABS and Polypropylene waste systems where externally installed are protected against prolonged exposure to sunlight with exterior gloss paint.
- For solvent weld systems ensure the pipe is cut square, all swarf removed and cleaning fluid applied to both surfaces of joint. Apply solvent cement evenly to both surfaces of joint, insert pipe fully into the socket depth and remove surplus cement with a cloth. Allow five minutes to set before handling and twelve hours before testing system.

50mm: Grey only    White    Black    Grey

#### 3m Wastepipe

CODE	SIZE
WP01	32mm
WP02	40mm
WP03	50mm

#### Straight Coupling

CODE	SIZE
WP07	32mm
WP08	40mm
WP09	50mm

#### 90° Bend

CODE	SIZE
WP10	32mm
WP11	40mm
WP12	50mm

#### 92½° (87½°) Bend

CODE	SIZE
WP14	32mm
WP15	40mm
WP16	50mm

#### 135° (45°) Bend

CODE	SIZE
WP18	32mm
WP19	40mm
WP20	50mm

#### Tee

CODE	SIZE
WP22	32mm
WP23	40mm
WP24	50mm

#### 90° Conversion Bend

CODE	SIZE
WP26	32mm
WP27	40mm

#### Socket Plug

CODE	SIZE
WP30	32mm
WP31	40mm
WP32	50mm

#### Pipe Clip

CODE	SIZE
WP34	32mm
WP35	40mm
WP36	50mm

#### Reducer

CODE	SIZE
WP38	40x32mm
WP39	50x32mm
WP40	50x40mm

#### Tank Connector

CODE	SIZE
WP60	32mm
WP61	40mm

For ease of installation use silicone, SL400 Spray / SG100 Tub / SG800 Gel

