











## "CAST IRON" Style Ring Seal Soil System PVC-U BS EN 1329 - 1:2000, BS 4514:2001

- All sockets come complete with a "Cast Iron" Style socket shroud.
- "Cast Iron" Style PVC-U System manufactured to BS EN 1329 - 1:2000, BS 4514:2001.
- Traditional 1.8 metre length plain ended pipe.
- Pipe clips also replicate the authentic cast iron style.
- Strap on boss.
- Complements FloPlast's extremely successful Half Round, Hi-Cap and Niagara "Cast Iron" Style Rainwater Systems.



PRODUCT	CODE
<b>110mm Pipe &amp; Fittings</b>	
 Pipe-Plain Ended 1.8m	SP9
 Pipe Coupling Double Socket coupling with fixing lugs. (Requires 2 x FC65 fixings)	SP115
 Pipe Clip (Requires 2 x FC65 fixings)	SP84
 8mm Pipe Spacer Bracket	SP89
 92½° (87½°) Pipe Bend* (Socket/Spigot)	SP161
 135° (45°) Pipe Bend* (Socket/Spigot)	SP163
 92½° (87½°) Pipe Bend* (Double Socket)	SP561
 135° (45°) Pipe Bend* (Double Socket)	SP563
 92½° (87½°) Boss Branch*	SP190
 92½° (87½°) Plain Branch*	SP192
 92½° (87½°) Access Bend*	SP169
 Access Pipe* (Socket/Spigot)	SP274
 Boss Pipe* (Socket/Spigot)	SP581
 Strap Boss Solvent Cement can be used, with caution, alternatively use external silicone sealant.	SP319

\* All complete with Socket Shroud

PRODUCT	CODE
<b>110mm Pipe &amp; Fittings</b>	
 Cast Iron Fixings 12 gauge x 65mm Stainless Steel fixings for "Cast Iron" Range (Socket Fixings)	FC65
 Vent Terminal	SP302
 Weathering Collar	SP300
<b>Waste Adaptor - Rubber (Push Fit)</b>	
 32mm	SP10
 40mm	SP11
 50mm	SP12
 800gm Lubricant Gel	SG800
 100gm Silicone Grease	SG100
 400ml Silicone Lubricant Spray	SL400
 Flexible Coupling 98mm-115mm Flexi-Coupling This product will connect to traditional cast iron pipe	D102



### Fixing Guide

Install and test system in accordance with BS EN 1610:1998.

- Commence the stack from the base and work up. Mark the position of brackets and drill and fix screws before erecting the stack.
- Fix pipe or socket brackets at maximum 1.8m centres vertical and at maximum 1m centres horizontal.
- An allowance for expansion should be made by withdrawing all pipe and fitting spigots from sockets by 10mm.
- The Double Socket Coupling (SP115) and Pipe Clip (SP84) should be fixed using 2 x FC65 fixings. The FC65 is a 12 gauge x 65mm Stainless Steel bolt, that requires 12mm, 12 point star head socket to tighten it.
- The use of silicone lubricant on all seals will facilitate jointing.
- The system should incorporate suitable access points to enable testing and maintenance of the system.