

## THERMOSTATIC RADIATOR VALVES

EN 13161-1, TR0344, TR0345, TR0346

### LOCATION OF THE VALVE

This adjustable thermostatic radiator valve may be fitted in the flow or return pipe of the central heating system. The valve should be positioned so that the sensorhead is inside the temperature of the air in the room. The sensor must not protrude into the corners or the other visible obstructions and should not be exposed to direct sunlight. Follow the advice in these guidelines, together with the operation of the valve.

### INSTALLATION

Before installing this TRV ensure heating system is free from debris/contaminants in accordance with good plumbing practice.

Use the manual filling cap provided with the valve to open the valve during installation.

1. Fit the manual filling cap and screw down sufficiently to close the valve.  
Do not over-tighten.
2. Insert the 1/2 TRF nut into the valve using PTFE tape wrapped tightly around the male thread.
3. Connect the valve body to end in the desired orientation, by sliding gasket and seal into the body, screw valve onto the radiator using compressed air. The valve may be used with the automatic central or balanced, loosely tighten the (1/2 inch nut).
4. Mark the supply pipe to allow sufficient for insertion up to the stop in the valve body, and pipe to length for flow or return thermostatic cap appropriate reducing kit.
5. Undo valve body from ball joint side nut and give valve supply pipe, screw valve with available fitting compressed and fill valve body ensuring all connections are firmly tightened. DO NOT OVER-TIGHTEN.
6. With system closed radiator and check for leaks. After commissioning, ensure the manual filling cap and insert it into place for future use.
7. Turn central heating fully open (position 5°).
8. Assemble central head on the valve body ensuring that the indicator line can be seen. Tighten bracket assembly by hand. Do not over-tighten or use pliers.
9. It is strongly recommended that differential pressure should not exceed 0.2 bar to avoid flow obstruction. A differential bypass valve must be fitted to ensure that the joint pressure does not exceed 0.2 bar under all operating conditions.

### VALVE OPERATION

The sensorhead contains a temperature sensor which controls the opening and closing of the valve in line to the room temperature at constant level. The central head is temperature-independent, which corresponds to the space temperature in the following table.

Room	1	2	3	4	5
Space Temperature, °C	16	17.0	18.0	19.0	20.0

### BY USING THE BYPASS VALVE

When the desired room temperature from the valve does not turn the central head to give the appropriate number with the cap, please proceed to use the hand part of the head. When it has reached the desired temperature to stabilize. To change the room temperature, rotate the spring and allow it to see how far the temperature is stable.

# Thermostatic RADIATOR VALVES

## FIXING THE TEMPERATURE OR TEMPERATURE RANGE

To prevent tampering, the control head can be fixed in position or, alternatively, a fixed range of adjustment can be set. For these settings use the locking pegs supplied with the valve.

To fix the valve settings, turn the head to desired position. Insert the locking pegs in the holes either side of the set point symbol  $\wedge$ . The holes are on the underside of the control head. The head is now locked in the selected position until the locking pegs are removed.

To fix a temperature range, turn the control head to a position inside the desired range. Insert the locking pegs into the holes adjacent to the required highest and lowest settings. The range of travel is now limited until the locking pegs are removed.

## FROST PROTECTION

If heating is not required, but there is a danger of freezing, the valves may be turned to the frost protection setting\* which will allow the valves to open if the temperature falls below approx 6 degrees C. (Locking and limiting may need to be removed to allow this temperature adjustment.) The boiler must remain operational, controlled by a frost protection thermostat.

## RADIATOR REMOVAL

To remove a radiator it is necessary to use the manual shut-off cap supplied with the valve. Remove the control head and substitute the manual shut-off cap. Close the valve manually and proceed in the normal manner.

If the control head is used to close the valve, there is a danger of water damage if the temperature falls and the valve re-opens unexpectedly.

## SUMMER OPERATION

If the heating system is to be turned off for a lengthy period (eg during the summer months), it is recommended that all TRV are set to the fully open position. **It may be necessary to remove locking and limiting pegs for this adjustment.**

## TECHNICAL SPECIFICATIONS

Maximum working pressure 10 bar  
Maximum flow temperature 120 degrees C  
Maximum differential pressure 0.6 bar  
Recommended differential pressure 0.2 bar  
Temperature range 6 to 29 degrees C.

**SALUS**  
TECHNOLOGY GROUP

Sales +44 (0) 8700 766900

Technical +44 (0) 8700 766902

Customer Services +44 (0) 8700 766902

Salus Controls plc  
Salus House, Boleston 10, Business Park, South  
Wimbury Road, Deddington, Banbury, OX5 2JF  
Regional offices, England & Scotland.

Web: [www.salus-tech.com](http://www.salus-tech.com)  
Email: [sales@salus-tech.com](mailto:sales@salus-tech.com)

Maintaining a policy of continuous product development, Salus Controls plc, reserves the right to change specifications, design and materials of products made in the future without prior notice.

Manual Issue No. RA-TRV-001